



TIGER WORLDWIDE NETWORK



contact details available at
tiger-coatings.com

US/Canada: 1 (800) 243-8148
Mexico: 01 (800) 368-4437



Super Durable Super Durable Powder Coatings | Volume 1



Super Durable powder coatings for exterior and interior applications

This color chart features a wide selection of **TIGER Drylac® Super Durable** high performance powder coatings intended for applications such as metal façades, steel constructions, stadium seating, railings and residential window and door frames.

TIGER Drylac® Super Durable products are also suitable for industrial applications where a high performance weather resistance is required such as agricultural equipment, external ship components, military equipment, communication towers, playground equipment, patio furniture and garden equipment.

TIGER Shield system

To achieve excellent corrosion resistance in marine environments and coastal regions where objects coated are directly exposed to salt and fog conditions, it is recommended to use **TIGER Shield** system.

TIGER Shield is a two-coat system consisting of a corrosion protective primer as base coat and an opaque weather resistant **TIGER Drylac®** powder coating as top coat.

Dryprotector, **TIGER Drylac® 69/70000**, **Zinc-Rich Primer**, **TIGER Drylac® 69/90500 (69/90701 Canada only)** and zinc-free **OGF Primer**, **TIGER Drylac® 09/73841** are recommended primers to achieve an optimum non-porous film. For additional information on the application of **TIGER Shield** system, it is recommended to refer to the latest edition of the Product Data Sheets of these primers.

Standard BLM colors

The Bureau of Land Management Standard Environmental Colors (BLM) were developed by the American government to minimize adverse visual contrast with the background landscape and ensure proper color selection for a facility.

BLM colors in **TIGER Drylac® Super Durable** products are weather and UV resistant and can withstand long exposure to harsh environments.



Disclaimer

Color swatches featured in this color chart have been matched to color standards at a **45-degree visual angle under a D65 Daylight** primary source. RAL numbers are matched as approximate as possible to the RAL Standards. Gloss level on metallic and fine textured swatches cannot be accurately measured.

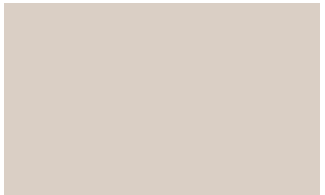
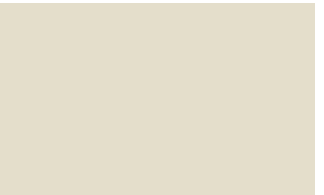
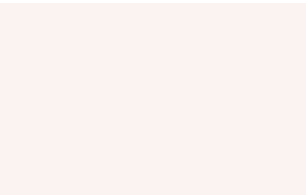
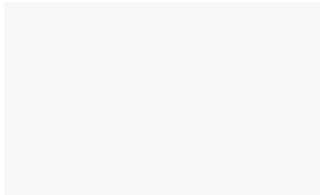
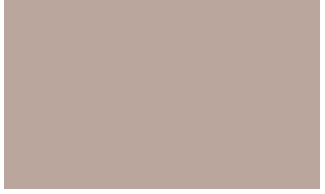
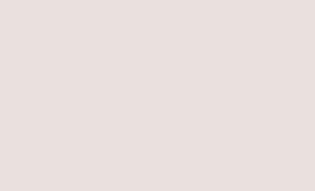
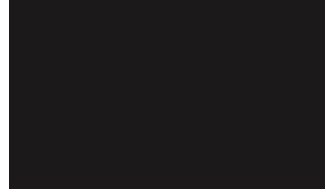
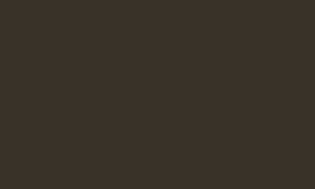
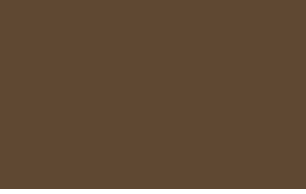
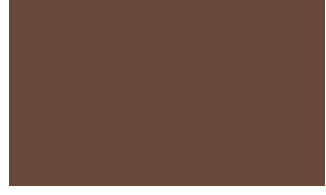
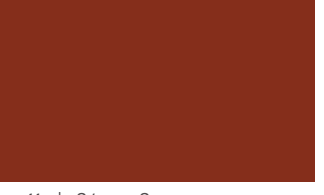
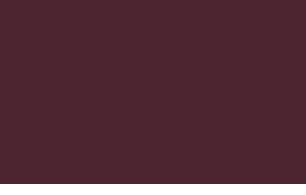
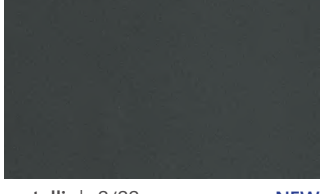
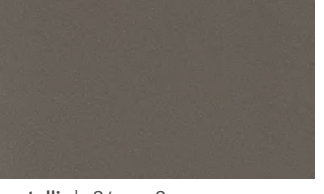
The swatches are to be considered as an indication only. In practice, discrepancy between the color swatch and the actual powder coating may arise. This is due to paper and ink limitations, the influence of light and heat during the color chart production, as well as gloss level, substrate, surface variations, binder systems and pigments, coating thickness and cure oven conditions used during application.

For an accurate color and finish assessment, it is recommended to obtain a powder coated sample panel from **TIGER Drylac®**.

Please contact **TIGER Drylac®** if using the following products in a two-coat system consisting of a primer or e-coat base coat: **TIGER Drylac® 38/90080 Brilliant Sparkle Silver** and/or **TIGER Drylac® 38/99999 Bengal Silver**.

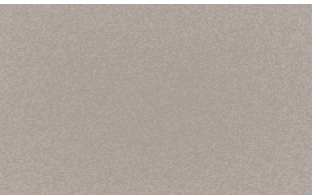
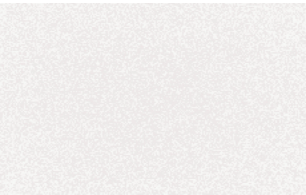
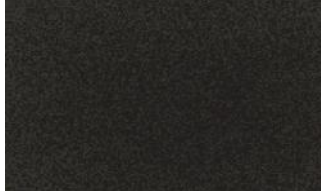
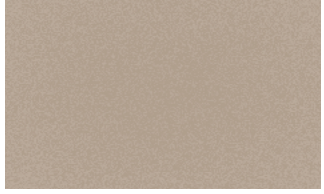
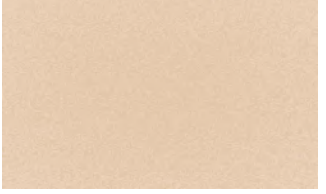
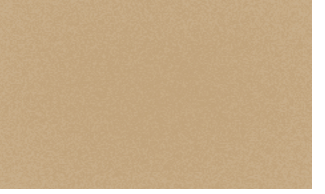
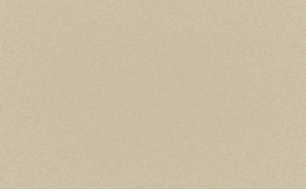
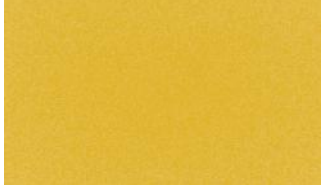
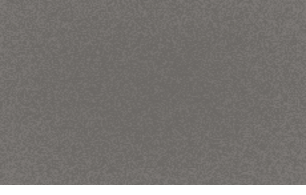
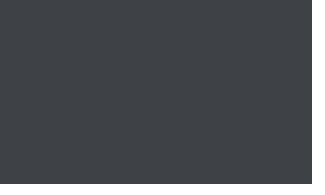
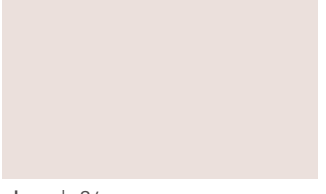
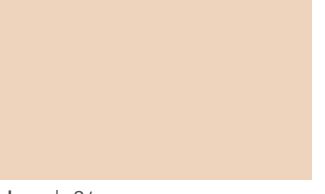
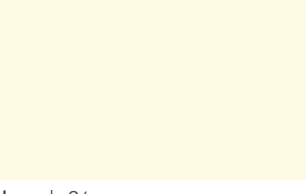
TIGER Drylac® Super Durable products in **Series 38** with a fine texture finish are recommended to use with a primer as a base coat under the **TIGER Shield** system.

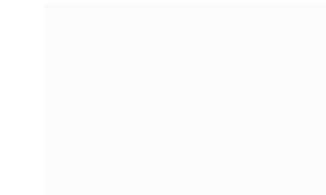
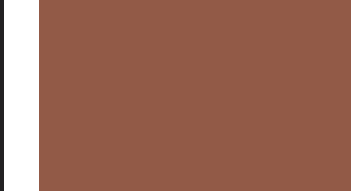
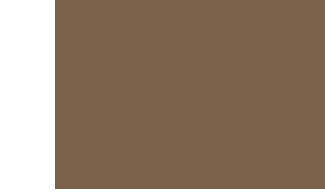
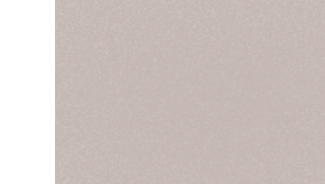
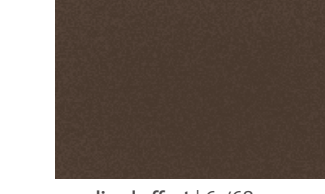


			
satin 38/15002 Sierra Tan *** gloss level 30±5	satin 38/15012 Sandstone *** gloss level 30±5	satin 38/15003 Almond *** gloss level 26-35	satin 38/10070 Bone White *** gloss level 22-32
			
satin 38/10130 Seashell White *** gloss level 26-35	semi matte 38/11401 Pompano White *** gloss level 45±5	satin 38/70070 Taupe *** gloss level 26-35	satin 38/70019 Slate Grey gloss level 26-35
			
satin 38/70049 Grey gloss level 26-35	satin 38/70025 Ash Grey gloss level 26-35	satin 38/70048 Sky Grey gloss level 26-35	satin 38/40051 Military Blue gloss level 25±5
			
satin 38/80020 Jet Black gloss level 26-35	satin 38/60090 Dark Anodized Bronze gloss level 30±5	satin 38/60080 Statuary Bronze gloss level 26-35	satin 38/60014 Medium Bronze gloss level 26-35
			
satin 38/60018 Koko Brown gloss level 26-35	satin 38/30041 Redwood gloss level 26-35	satin 38/50110 Hartford Green gloss level 26-35	satin 38/50037 Classic Green gloss level 25±5
			
satin 38/50080 Ivy Green gloss level 26-35	matte 38/40025 Interstate Blue gloss level 16-25	matte 38/30028 Brick Red gloss level 16-25	matte 38/30033 Boysenberry gloss level 16-25
			
matte 38/60006 Aged Copper gloss level 16-25	metallic 38/88005 Sparrow Grey NEW	metallic 38/90018 Argento 314	metallic 38/90016 Argento 312

ONLINE VERSION: The colors/effects shown here will deviate from the original color/effect due to screen technology.

*** To enhance the depth of finish, TIGER Drylac® recommends the application of a clear top coat. | *** Due to semi transparency of the product, the opacity of the color and finish will depend upon the substrate type and the film thickness. A film below 2.8 mils will exhibit limited hiding.

			
metallic 38/90011 Argento 308	metallic 38/90009 Argento 307	metallic 38/90007 Argento 305	metallic 38/90003 Argento 301
			
metallic 38/90080 Brilliant Sparkle Silver ** ***	metallic 38/99999 Bengal Silver ***	metallic 38/90010 Marine Silver One Coat	metallic 38/91020 Anodized Silver
			
metallic 38/68008 Spartacus Bronze NEW	metallic 38/60060 Medium Bronze	metallic 38/96021 Neptune Bronze NEW	metallic 38/68015 Venetian Copper NEW
			
metallic 38/15021 Champagne 304	metallic 38/15020 Champagne 303	metallic 38/15018 Champagne 302	metallic 38/15017 Champagne 301
			
metallic 38/20014 Deore 302 ***	metallic 38/50035 Seafoam Green	metallic 38/50043 Highland 301	metallic 38/90015 Pearl Dark Grey
			
metallic 38/40127 Pearl Night Blue	metallic 38/60064 Pearl Copper	glossy 38/70061 Grey Classic 314 gloss level 80-95	glossy 38/70056 Grey Classic 310 gloss level 80-95
			
glossy 38/70054 Grey Classic 308 gloss level 80-95	glossy 38/70032 Grey Classic 303 gloss level 80-95	glossy 38/15009 Crema 305 *** gloss level 80-95	glossy 38/15007 Crema 303 *** gloss level 80-95

			
glossy 38/15005 Crema 301 *** gloss level 80-95	glossy 38/10007 Bianco 302 *** gloss level 80-95	glossy 38/10090 Extrusion White *** gloss level 80-95	glossy 38/60039 Marrone 308 gloss level 80-95
			
glossy 38/60026 Marrone 306 gloss level 80-95	glossy 38/50041 Highland 307 gloss level 80-95	glossy 38/50040 Highland 306 gloss level 80-95	glossy 38/50039 Highland 305 gloss level 80-95
			
glossy 38/40033 Azzurro 307 gloss level 80-95	glossy 38/80002 Carbon 301 gloss level 80-95	semi gloss 38/81009 Railing Black gloss level 60±5	BLM 38/60500 Carob Brown gloss level 60±5
			
BLM 38/60400 Sudan Brown gloss level 60±5	BLM 38/71700 Shadow Gray gloss level 60±5	BLM 38/16500 Carlsbad Canyon Brown gloss level 60±5	BLM 38/50400 Beetle gloss level 60±5
			
BLM 38/53000 Yuma Green gloss level 60±5	BLM 38/51400 Juniper Green gloss level 60±5	BLM 38/52600 Shale Green gloss level 60±5	BLM 38/50500 Covert Green gloss level 60±5
			
anodized effect 61/00015 Silver (clear)	anodized effect 61/78003 Champagne	anodized effect 61/78002 Light Bronze	anodized effect 61/68002 Medium Bronze
			
anodized effect 61/68001 Dark Bronze	anodized effect 61/80079 Black	fine texture 38/68130 Greco	fine texture 38/68192 Gold Brown

ONLINE VERSION: The colors/effects shown here will deviate from the original color/effect due to screen technology.

			
primer 69/70000 Dryprotector gloss level 3±2	primer 09/73841 OGF gloss level 70±5	primer 69/90500 (USA/Mexico) 69/90701 (Canada) Zinc-Rich Primer gloss level 75±15	fine texture all colors can be custom made in this finish

TIGER Drylac® Super Durables are available in the following clear finishes:

Product Name	Product ID	Finish
Clear High Gloss SD	38/00001	clear glossy super durable
Clear Matte SD	38/00088	clear super durable

TIGER Drylac® Super Durables are available in smooth glossy finish (*gloss level 85±5*) in the following RAL colors as standard and custom products*. Please contact **TIGER Drylac®** for more information:

RAL color Product ID	RAL color Product ID	RAL color Product ID	RAL color Product ID
RAL 1001 38/15001	RAL 6009 38/50009	RAL 7011 38/70011	RAL 8001 38/60005
RAL 1002 38/20002	RAL 6010 38/50031	RAL 7012 38/70012	RAL 8002 38/60002
RAL 1013 38/10013	RAL 6011 38/50011	RAL 7013 38/70013	RAL 8003 38/60003
RAL 1014 38/15014	RAL 6012 38/50012	RAL 7015 38/70015	RAL 8004 38/60004
RAL 1015 38/15015	RAL 6013 38/50013	RAL 7016 38/70016	RAL 8007 38/60007
RAL 1016 38/20016	RAL 6016 38/50016	RAL 7021 38/70021	RAL 8008 38/60008
RAL 1019 38/15019	RAL 6017 38/50017	RAL 7022 38/70022	RAL 8011 38/60011
RAL 1024 38/20024	RAL 6018 38/50018	RAL 7023 38/70023	RAL 8012 38/60012
RAL 5004 38/40004	RAL 6019 38/50019	RAL 7024 38/70024	RAL 8014 38/60010
RAL 5007 38/40007	RAL 6020 38/50020	RAL 7026 38/70026	RAL 8016 38/60016
RAL 5008 38/40008	RAL 6021 38/50021	RAL 7030 38/70027	RAL 8017 38/60017
RAL 5011 38/40011	RAL 6022 38/50022	RAL 7031 38/70031	RAL 8019 38/60019
RAL 5013 38/40013	RAL 6026 38/50026	RAL 7032 38/70001	RAL 8022 38/60022
RAL 5017 38/40017	RAL 6027 38/50027	RAL 7033 38/70033	RAL 8023 38/60023
RAL 5018 38/40020	RAL 6028 38/50028	RAL 7035 38/70035	RAL 8024 38/60024
RAL 5019 38/40019	RAL 6029 38/50029	RAL 7036 38/70036	RAL 8025 38/60025
RAL 5020 38/40018	RAL 6032 38/50032	RAL 7037 38/70037	RAL 8028 38/60028
RAL 5021 38/40021	RAL 6033 38/50033	RAL 7038 38/70038	RAL 9001 38/10001
RAL 6000 38/50000	RAL 6034 38/50034	RAL 7039 38/70039	RAL 9002 38/10002
RAL 6001 38/50005	RAL 7000 38/70000	RAL 7040 38/70046	RAL 9003 38/10003
RAL 6003 38/50003	RAL 7002 38/70007	RAL 7042 38/70042	RAL 9004 38/80004
RAL 6004 38/50004	RAL 7004 38/70004	RAL 7043 38/70043	RAL 9005 38/80010
RAL 6005 38/50002	RAL 7005 38/70005	RAL 7044 38/70044	RAL 9010 38/10004
RAL 6006 38/50006	RAL 7006 38/70006	RAL 7045 38/70045	RAL 9016 38/10010
RAL 6007 38/50007	RAL 7009 38/70009	RAL 7046 38/70002	RAL 9017 38/80017
RAL 6008 38/50008	RAL 7010 38/70014	RAL 7047 38/70047	RAL 9018 38/10018

* minimum order quantity applies

